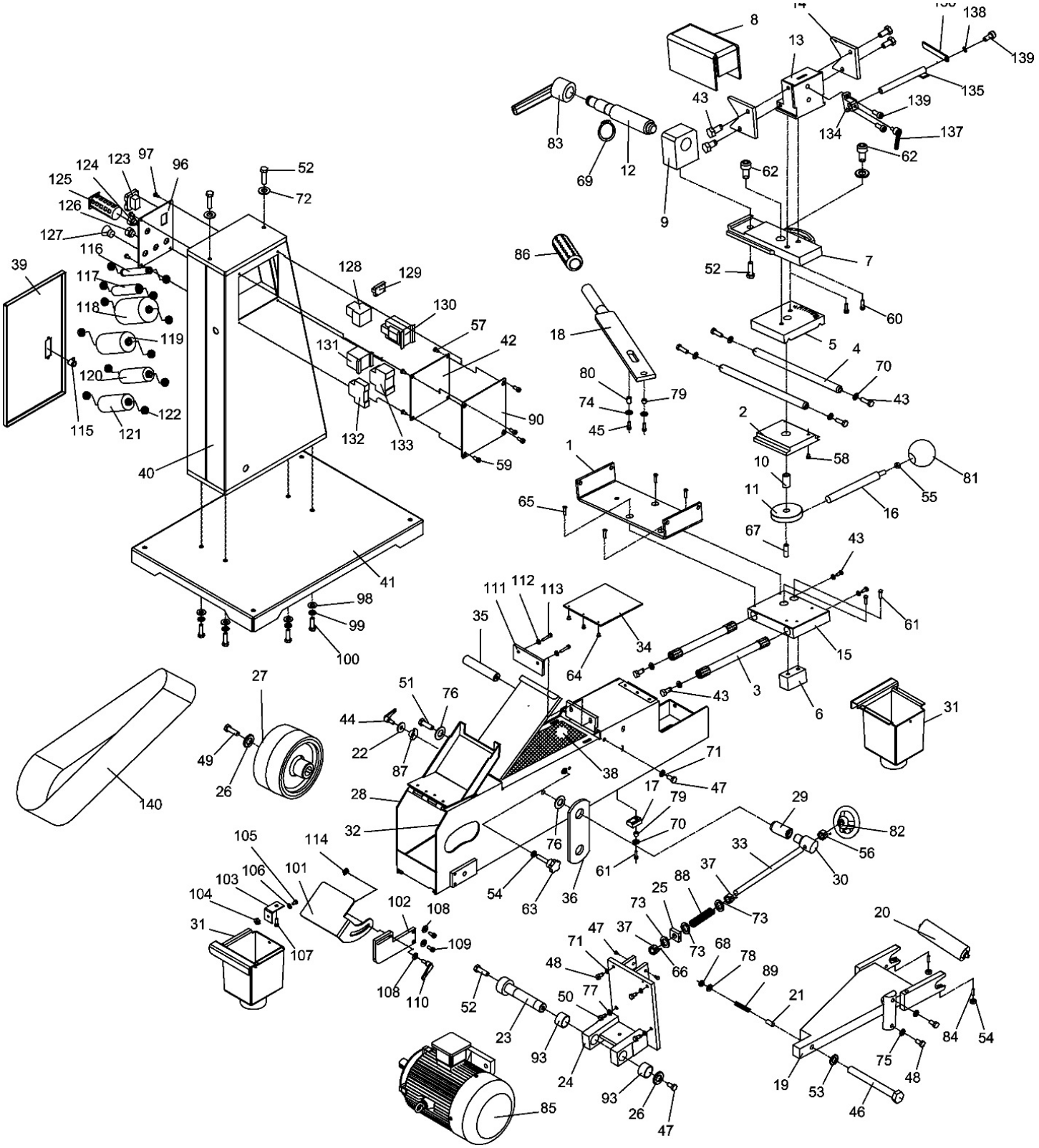
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Diagram A - Dual-station abrasive notcher

Exploded diagrams and replacement parts



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Parts List A - Dual-station abrasive notcher

Exploded diagrams and replacement parts

Ref.	Part number	Description	Size	Qty.
1	DSAN4-1-1	Guide Seat		1
2	DSAN4-1-2	Sliding Plate		1
3	DSAN4-1-3	Short Guide Shaft	6-5/8"L	2
4	DSAN4-1-4	Long Guide Shaft	10"L	2
5	DSAN4-1-5	Upper Sliding Block		1
6	DSAN4-1-6	Small Sliding Block		1
7	DSAN4-1-7	Swivel Base		1
8	DSAN4-1-8	Jaw Box		1
9	DSAN4-1-9	Nut Block		1
10	DSAN41-10	Lock Screw		1
11	DSAN4-1-11	Locking Disc		1
12	DSAN4-1-12	Lead Screw		1
13	DSAN4-1-13	Fixed Jaw		1
14	DSAN4-1-14	Clamping Plate		2
15	DSAN4-1-15	Bottom Sliding Block		1
16	DSAN4-1-16	Locking Screw		1
17	DSAN4-1-17	Block		1
18	DSAN4-1-18	Feeding Handle with Grip (includes #86)		1
19	DSAN4-1-19	Roller Bracket		1
20	DSAN4-1-20	1" Roller	Ø1"x4-1/2" L	1
21	DSAN4-1-21	Support Sleeve		1
22	TS-1550071	Flat Washer	M10	1
23	DSAN4-1-23	Fixed Shaft		1
24	DSAN4-1-24	Motor Bracket		1
25	DSAN4-1-25	Tension Block		1

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Parts List A - Dual-station abrasive notcher (continued)

Exploded diagrams and replacement parts

Ref.	Part number	Description	Size	Qty.
26	DSAN4-1-26	Washer		2
27	DSAN4-1-27	Driving Wheel		1
28	DSAN4-1-28	Side Cover		1
29	DSAN4-1-29	Bottom Fixed Pin		1
30	DSAN4-1-30	Upper Fixed Pin		1
31	DSAN4-1-31	Chip Box		2
32	DSAN4-1-32	Upper Frame		1
33	DSAN4-1-33	Long Lead Screw		1
34	DSAN4-1-34	Guard		1
35	DSAN4-1-35	Belt Guiding Shaft		1
36	DSAN4-1-36	Lifting Plate		1
37	DSAN4-1-37	Hex Nut with Set Screw (includes #66)	M16-2.0	3
38	DSAN4-1-38	Graphite Platen		1
39	DSAN4-1-39	Storage Door		1
40	DSAN4-1-40	Column		1
41	DSAN4-1-41	Base		1
42	DSAN4-1-42	Plate		1
43	TS-1490031	Hex Cap Screw	M8-1.25x20	12
44	DSAN4-1-44	Adjustable Handle	M10-1.5x25	1
45	TS-1504041	Socket HD Cap Screw	M8-1.25x20	2
46	JEB-137	Hex Cap Screw	M8-1.25x100	1
47	F009489	Hex Cap Screw BO	M10-1.5x20	4
48	TS-1491031	Hex Cap Screw	M10-1.5x25	5
49	TS-1491031	Hex Cap Screw	M10-1.5x25	1
50	TS-2210451	Hex Cap Screw	M10-1.5x45	1
51	TS-1492041	Hex Cap Screw	M12-1.75x40	1

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Parts List A - Dual-station abrasive notcher (continued)

Exploded diagrams and replacement parts

Ref.	Part number	Description	Size	Qty.
52	TS-1492021	Hex Cap Screw	M12-1.75x30	4
53	TS-1550061	Flat Washer	M8	1
54	TS-1540071	Hex Nut	M10-1.5	4
55	TS-1540081	Hex Nut	M12-1.75	1
56	TS-154010	Hex Nut	M16-2.0	1
57	DSAN4-1-57	Bolt	M4-0.7x10	4
58	TS-1503021	Socket HD Cap Screw	M6-1.0x10	1
59	TS-1503041	Socket HD Cap Screw	M6-1.0x16	4
60	TS-1504041	Socket HD Cap Screw	M8-1.25x20	2
61	TS-1504051	Socket HD Cap Screw	M8-1.25x25	2
62	TS-1505021	Socket HD Cap Screw	M10-1.5x20	3
63	DSAN4-1-63	Tracking Knob	M10-1.5x50	1
64	TS-1532032	Mach Screw, Pan HD, Phillips	M4-0.7x10	3
65	TS-1514021	Socket HD Flat Screw	M6-1.0x16	4
66	TS-1523021	Socket Set Screw	M6-1.0x8	3
67	TS-1523041	Socket Set Screw	M6-1.0x12	1
68	TS-1540061	Hex Nut	M8-1.25	2
69	F006048	C-Retaining Ring, Ext	22mm	1
70	TS-1550061	Flat Washer	M8	8
71	TS-1550071	Flat Washer	M10	5
72	TS-2360121	Flat Washer	M12	2
73	TS-155010	Flat Washer	M16	3
74	TS-1550061	Flat Washer	M8	2
75	TS-1550071	Flat Washer	M10	3
76	DSAN4-1-76	Big Washer	12	2
77	DSAN4-1-77	Locking Washer	M10	1

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Parts List A - Dual-station abrasive notcher (continued)

Exploded diagrams and replacement parts

Ref.	Part number	Description	Size	Qty.
78	DSAN4-1-78	Flat Washer	M8	1
79	DSAN4-1-79	Short Sleeve		2
80	DSAN4-1-80	Long Sleeve		1
81	DSAN4-1-81	Handle Knob	M12	1
82	DSAN4-1-82	Handwheel Assembly	12x100mm	1
83	DSAN4-1-83	Adjustable Handle	M12	1
84	DSAN4-1-84	Spring Plunger	M10x17	2
85	DSAN4-1-85	Motor	4HP, 230V, 1PH	1
	DSAN4-1-85SC	Starting Capacitor (Not Shown)	CD60 300µF 300VAC	1
	DSAN4-1-85RC	Running Capacitor (Not Shown)	CBB60 60µF 450VAC	1
	DSAN4-1-85CF	Cooling Fan (Not Shown)	for 1PH motor	1
	DSAN4-1-85CS	Centrifugal Switch (Not Shown)		1
	DSAN4-1-85FC	Fan Cover (Not Shown)	for 3PH motor	1
	DSAN4-3-85	Motor	4HP, 230/460V, 3PH	1
	DSAN4-3-85CF	Cooling Fan (Not Shown)	for 3PH motor	1
	DSAN4-3-85FC	Fan Cover (Not Shown)	for 3PH motor	1
86	DSAN4-1-86	Handle Grip	22mm	1
87	DSAN4-1-87	Locking Block		1
88	DSAN4-1-88	Spring	D3x104mm	1
89	DSAN4-1-89	Spring	D3x38mm	1
90	DSAN4-1-90	Back Cover Plate		1
93	DSAN4-1-93	Bushing		2
96	DSAN4-1-96	Control Panel		1
97	TS-1534052	Mach Screw, Pan HD, Phillips	M6-1.0x16	4
98	TS-1550071	Flat Washer	M10	5
99	TS-2361101	Lock Washer	M10	4

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Parts List A - Dual-station abrasive notcher (continued)

Exploded diagrams and replacement parts

Ref.	Part number	Description	Size	Qty.
100	TS-1491031	Hex Cap Screw	M10-1.5x25	4
101	DSAN4-1-101	Work Table		1
102	DSAN4-1-102	Connection Plate		1
103	DSAN4-1-103	Fixed Plate		1
104	TS-1540041	Hex Nut	M6-1.0	1
105	TS-1482031	Socket HD Cap Screw	M6-1.0x16	4
106	TS-1550041	Flat Washer	M6	1
107	TS-1504031	Socket HD Cap Screw	M8-1.25x16	1
108	TS-1550061	Flat Washer	M8	3
109	TS-1504051	Socket HD Cap Screw	M8x25	2
110	DSAN4-1-44	Adjustable Handle	M10-1.5x25	1
111	DSAN4-1-111	Baffle		1
112	TS-1550071	Flat Washer	M10	2
113	TS-1505021	Socket HD Cap Screw	M10-1.5x20	2
114	DSAN4-1-114	Nut		1
115	MPR10HV-59	Door Latch	MS720-2	1
116	DSAN4-1-116	1/2" Roller	Ø1/2"x4-1/2" L	1
117	DSAN4-1-117	3/4" Roller	Ø3/4"x4-1/2" L	1
118	DSAN4-1-118	2-1/2" Roller	Ø2-1/2"x4-1/2" L	1
119	DSAN4-1-119	2" Roller	Ø2"x 4-1/2" L	1
120	DSAN4-1-120	1-1/4" Roller	Ø1-1/4"x 4-1/2" L	1
121	DSAN4-1-121	1-1/2" Roller	Ø1-1/2"x 4-1/2" L	1
122	BB-608ZZ	Ball Bearing	8x22x7mm w/2 shields	12
123	DSAN4-1-123	On/Off Switch	ZH-HD-2, 25A	1
124	DSAN4-1-124	Start Button	XB2-EA41	1
125	DSAN4-1-125	Select Switch	ZH-HC, UL(UL508) 1PH	1

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Parts List A - Dual-station abrasive notcher (continued)

Exploded diagrams and replacement parts

Ref.	Part number	Description	Size	Qty.
	DSAN4-3-125	Select Switch	ZH-HC, UL(UL508) 3PH	1
126	DSAN4-1-126	Stop Button	XB2-EA42	1
127	DSAN4-1-127	Emergency Stop Button	XB2-ES542	1
128	DSAN4-1-128-1	Thermal Relay	RHN-10,15-20A/Set 15.2A	1
	DSAN4-3-128-230	Thermal Relay	RHN-10,9-12A/Set 10.5A	1
	DSAN4-3-128-460	Thermal Relay	RHN-10,4.5-6.3A/Set 5.5A	1
129	DSAN4-1-129	Grounding Terminal		1
130	DSAN4-1-130	Transformer	JCY-63 460 230/24V 50/60HZ 63VA	1
131	DSAN4-1-131	AC Contactor	CU-16 AC24V	1
132	DSAN4-1-132	1P Breaker	NB1-63 1P 1A (270VAC)	1
133	DSAN4-1-133-230	2P Breaker	NB1-63 2P 25A (270VAC)	1
	DSAN4-3-133	3P Breaker	NB1-63 3P 16A (480VAC)	1
134	DSAN4-1-134	Seat		1
135	DSAN4-1-135	Sliding Rod		1
136	DSAN4-1-136	Stop Plate		1
137	DSAN4-1-137	Adjustable Handle	M8x16	1
138	TS-1550061	Flat Washer	M8	5
139	TS-1504031	Socket HD Cap Screw	M8-1.25x16	6
140	755180	Abrasive Belt, set of 3	36/60/80 Grit	1
	JET-165	JET Logo (not shown)	165x68 mm	1
	LM000289	ID Label, DSAN4 (not shown)		1
	LM000296	Warning Label, DSAN4 (not shown)		1
	590800	Open-end wrench (not shown)	22/24mm	1
	TS-152705	Hex wrench (not shown)	4mm	1
	TS-152707	Hex wrench (not shown)	6mm	1
	TS-227D081	Hex wrench (not shown)	8mm	1

Shared DSAN4-1 / DSAN4-3 parts list. Motor, switch and electrical alternatives are retained; match phase and voltage to the machine.

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